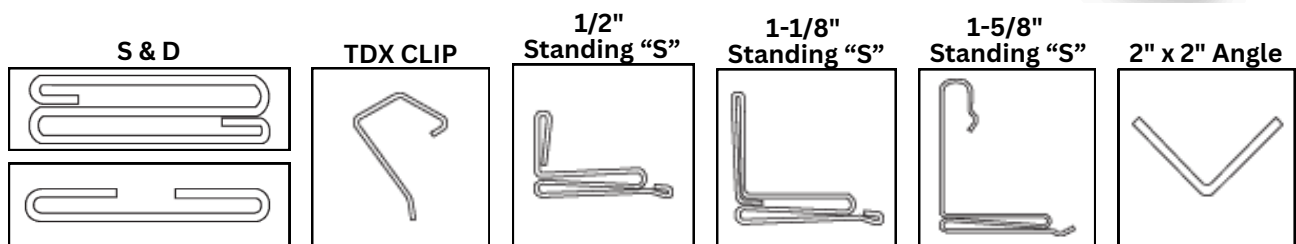
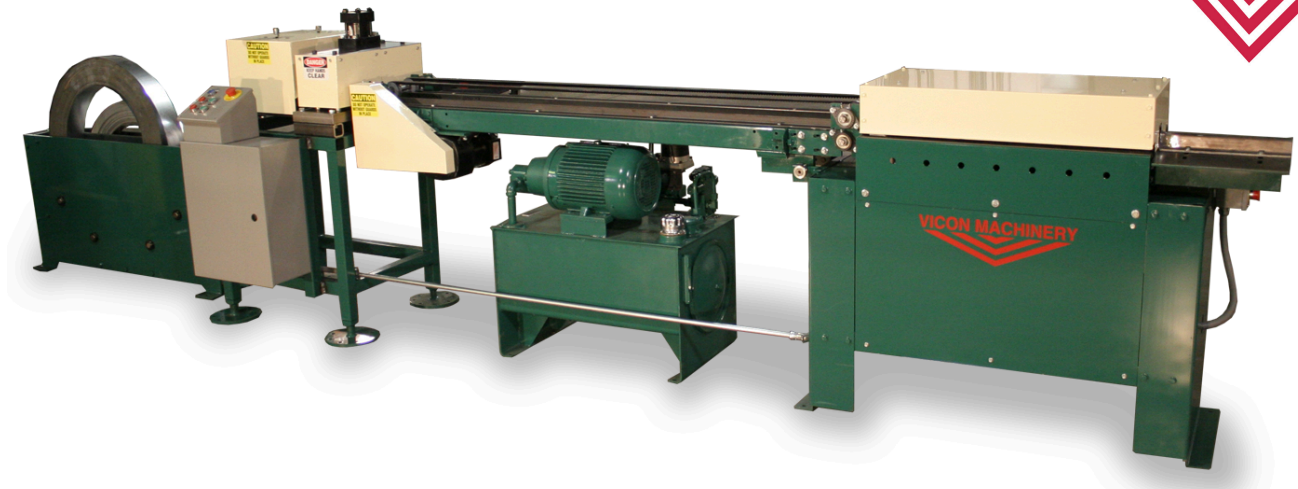


COIL STRIP FEED LINE



The Vicon Coil Strip Feed Line offers multiple configurations to produce a variety of profiles. The coil metal stock can be uncoiled, straightened, and cut to length either prior to or following the rollform machine, depending on the specific application.

The coil cradles and machine guides are designed to pre-align the material for processing, which helps reduce setup time. The line is managed by the Vicon PC Control system, ensuring the production of precise finished parts, and it can also be synchronized with the Vicon office program.

FEATURES & BENEFITS

- Dual drop style decoiler (shown above) other types decoilers are available.
- Vicon PC Cut-to-Length control
- Hydraulically driven three roll straightener with additional entrance and exit pinch rolls
- Hydraulic press with straight shear or contoured dies
- Hole punch available
- Hydraulic power unit
- Length tolerance of $\pm 1/16"$
- 60" Dual transfer conveyor supports blanks during the shearing process and feeds blanks up to 60" long into the rollformer
- Tooling profile will determine the required rollformer and processing speeds

OPTIONS

- 120" Dual Transfer System
- Micro processor multi-batch controller