

DUAL HEAD CLEAT EDGE FORMER



The VICON Dual Head Cleat Edge Former rollforms a 7/16" cleat edge on both ends of the duct after the Male and Female lockseam has been rollformed.

FEATURES & BENEFITS

- ▶ Cleats can be formed on either the short or long leg of L-section or full wrap duct
- ▶ Reliable, quiet performance
- ▶ Accurate positioning with precision ball screws
- ▶ Large heavy-duty bearings with inner races and grease fittings protect rollformer and extend the life of the machine
- ▶ Pneumatically operated bypass guides with wedge-grip conveyors allow blanks to be fed through for other types of duct connectors

OPTIONS

- 72" coil capacity

STANDARD SPECIFICATIONS

- 18-26-gauge mild steel capacity with no adjustments
- 7/16" cleat edge with minimum cleat length of 4"
- 3HP motor coupled to a heavy-duty oil bath gear reducer
- 8 station heavy-duty conventional roll form heads
- Heavy-duty roller chain drive (no belts)
- Robust 1" diameter stress proof roller spindles